



PROFESSIONAL FILLERCOAT

PRODUCT CODE: PP 500

TECHNICAL DATA SHEET NO: T-13

DATE: NOVEMBER 2009

THIS SUPERSEDES ALL PREVIOUS PUBLICATIONS

Product Description	An economical good opacity acrylic coating for interior use only.			
Intended Uses	<ul style="list-style-type: none">A filler coat for application to suitably primed new cement plaster walls.			
Features	<ul style="list-style-type: none">Seals and partly fills surface texture and assists in producing a smoother finish when overcoated.Quick drying with good opacity.			
Product Information	Appearance	Smooth matt		
	Colour	White		
	Solids	Approx. 60% by mass; 24% by volume		
	S G	1,52 kg/ℓ (typical)		
	Recommended DFT	Min: 25 μm	Max: 35 μm	
	Theoretical spreading rate	8 m²/ℓ @ 30 μm DFT		
	Practical spreading rate	5 m²/ℓ @ 30 μm DFT		
	Viscosity at 23 °C	Approx. 114 - 120 KU		
	Flash point	Non Flammable		
Application Details	Mixing	Stir thoroughly with a flat paddle until homogeneous.		
	Method	Brush or roller.		
	Thinning	Not recommended.		
	Cleaning	Water.		
	Substrate	Cement plaster.		
	Application Environment	Surface Temperature	Ambient Temperature	Relative Humidity
		Min: 5 °C	Min: 5 °C	Min: 10%
		Or 2 °C min. above dew point		
		Max: 40 °C	Max: 40C	Max: 85%
	Drying time	Touch dry	30 min at 23 °C	
		Dry to handle	1 h at 23 °C	
		Recoating	1 h at 23 °C	
Storage and Packaging	Store away from direct sun, heat and severe cold. Packaging: 5ℓ and 20ℓ			



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Surface Preparation	<p>Ensure that surfaces are dry, sound, and free from dust, dirt, grease and oil before painting.</p> <ol style="list-style-type: none">NEW CEMENT PLASTER: Remove any loose particles and laitance by most suitable means. NB: Soft, underbound and friable surfaces must be restored to a sound condition with PROFESSIONAL GYPSUM AND PLASTER PRIMER (PP 700) or PLASCON MULTI-SURFACE PRIMER (WUP 1)FILLING: Fill all imperfections with POLYCELL POLYFILLA INTERIOR (101002) or POLYCELL POLYFILLA MENDALL 90 (801601)
Application	<ul style="list-style-type: none">Apply two full coats to suitably primed surfaces so as to achieve good obliteration.
Cautions	<ul style="list-style-type: none">Do not apply to bare metal surfaces.
Safety Precautions	<ul style="list-style-type: none">Keep out of reach of children.Ensure good ventilation during application and drying.In case of skin contact, wash with soap and water or a recognised skin cleaner.Avoid contact with eyes – In case of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist.Harmful if swallowed. Do not induce vomiting. Seek medical attention.Refer to Material Safety Data Sheet for complete information.

DISCLAIMER:

The recommendations contained herein are given in good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

NB: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

PLASCON SOUTH AFRICA (PTY) LIMITED

CAPE TOWN:

P O Box 42
Eppindust 7475
Tel: (021) 505-2400
Fax: (021) 534-3791

DURBAN:

Private Bag X16
Mobenj 4060
Tel: (031) 451-3200
Fax: (031) 451-3411

GAUTENG:

P.O. Box 4010
Luipaardsvlei 1743
Tel: (011) 951-4500
Fax: (011) 955-2841

PORT ELIZABETH:

P O Box 1594
Port Elizabeth 6000
Tel: (041) 401-1400
Fax: (041) 453-4606