

## PROFESSIONAL SUPER ACRYLIC

TECHNICAL DATA SHEET NO.: L-42-H DATE: OCTOBER 2004

**PRODUCT CODE: PEM 900** and **TSA**-range

B 1 (B 1 d		10 11 11			REVIOUS PUBLICATIONS		
<b>Product Description</b>		Superior quality acrylic emu					
Intended Uses		Suitable for application to primed new cement plaster, concrete, porous brickwork and various					
		types of building boards. (for old and new surfaces)					
		May also be applied to suitably primed wood, metals, fibre-cement and gypsum plaster.					
Features			Good morror and oncorror addactive and row odecur.				
		Easy to clean with good scrubability.					
		Superior obliteration and excellent spreadability.					
Product Information		Appearance White: Smooth matt					
		Generic type	Modified acrylic emu	lsion			
		Solids	approx. 57 % by ma	ss; 39 % by volume (t	typical for white)		
		S G at 23 °C	1,41 kg / \( (typical for	1,41 kg / \( (typical for white)			
		Recommended DFT	Min.: 20 μm Max.: 35 μm				
		Theoretical spreading rate	15.6 m <sup>2</sup> / ℓ at 25 μm DFT				
		Practical spreading rate	Apply appropriate loss factors				
		Viscosity at 23 °C	Approx. 90 KU				
		Flash point	>65°C				
Application Details		Mixing	Stir thoroughly with a flat paddle until homogeneous.				
		Method	Brush, roller or airless spray.				
		Substrate	Thoroughly cleaned, unprimed or primed concrete, cement plaster,				
			brickwork, building boards and suitably primed wood, metal, fibrecement and gypsum plaster.				
		Thinning	Normally not required.				
		Cleaning	Water				
		Application Environment	Surface Temperature	Ambient	Relative Humidity		
		**	Î	Temperature			
			Min.: 5 °C	Min.: 5 °C	-		
			or 2 °C min. above				
			dew point				
			Max.: 40 °C	Max.: 40 °C	Max.: 85 %		
		Drying time	Touch dry	30 min at 23 °C			
			Dry to handle	1 h at 23 °C			
Storage and Dealessin-		Store away from direct sun	Recoating 1 h at 23 °C				
		Store away from direct sun, heat and severe cold.  Packaging: 5 \( \ell \) and 20 \( \ell \)					
Surface Preparation	•	Ensure that surfaces are dry, sound, and free from dust, dirt, grease and oil before painting.					
	1.	NEW WORK	nus hrielzwarke Damass	e any loose partiales er	nd laitance by most suitable		
	1.1	means and paint directly. N.B. Soft, underbound, friable and highly porous surfaces must be restored to a sound condition with PROFESSIONAL PLASTER PRIMER (PP 700).  Gypsum plaster (e.g. Rhinolite, Cretestone), brickwork, stonework: Apply one coat of PROFESSIONAL PLASTER PRIMER (PP 700). If a gypsum plaster has been used as the joint skimming filler on gypsum board or dry wall partitioning, then these areas must be sealed with					
	1.2						
	1.0	PROFESSIONAL PLASTER I		NIDE (CE PROTEE :	17/11D 4\		
	1.3	Fibre-cement board: Prime wit			· · · · · · · · · · · · · · · · · · ·		
	1.4	Wood: Sand to smooth finish. Dust off. Seal knots and resinous areas with KNOT SEAL (PK 2). Prim with PROFESSIONALWOOD PRIMER (PP 800).					
	1.5	Mild steel: Degrease with AQUASOLV DEGREASER (GR 1). Rinse thoroughly with water. Remo any rust by coarse sanding, mechanical grinding, etc. or RUST REMOVER (RR 1). Prime general surface					
		the same day with PLASCON METAL PRIMER (UC 501) - use ZINC PHOSPHATE PRIMER RED					
	OXIDE (UC 207) for structural steelwork.						
	1.6 Galvanised steel: Clean with GALVANISED IRON CLEANER (GIC 1) to achieve a water be surface. Prime the same day with CALVANISED IRON PRIMER.						
			urface. Rinse thoroughly with water. Prime the same day with GALVANISED IRON PRIMER				
	<u> </u>	(Professional) (PP 1000).					

## PROFESSIONAL SUPER ACRYLIC

## TECHNICAL DATA SHEET NO.: L-42-H

	2. PREVIOUSLY PAINTED SURFACES				
	Previously painted surfaces in sound condition: Remove loose and flaking paint back to a sound substrate				
	and a firm edge by scraping and sanding. Spot prime bare areas with appropriate primer. Clean with				
	POLYCELL SUGAR SOAP POWDER CLEANER solution to remove all contaminants and chalked				
	material. Rinse with clean water to remove all traces of <b>POLYCELL SUGAR SOAP.</b> Alternatively, clean				
	with high pressure water jet. Sand glossy enamel surfaces to a matt finish and apply a coat of				
	PROFESSIONAL UNIVERSAL UNDERCOAT (PU 800).				
	2.2 <b>Previously painted surfaces in poor condition:</b> Completely remove paint by most appropriate means and				
	treat as for new work.				
	3. FILLING				
	Fill all imperfections with POLYCELL MENDALL 90 ALL PURPOSE ADHESIVE FILLER or the				
	appropriate POLYCELL POLYFILLA CRACK FILLER. Use POLYCELL MENDALL 90 for wood.				
Application	Apply two or three coats to new surfaces to achieve complete obliteration.				
Cautions	Metal surfaces must be primed as per Surface Preparation above.				
	• Avoid painting during inclement weather or if temperature is below 5 °C.				
	Certain colur choices may require more than two coats to achieve full obliteration, (see computer				
	formulations for details in remarks column prior to tinting).				
	ensure that colours on a project are consistent check that batch numbers are the same.				
Safety	Keep out of reach of children.				
Precautions	Ensure good ventilation during application and drying.				
	• In case of skin contact, wash with soap and water or a recognised skin cleaner. Avoid contact with eyes – In case				
	of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist. If ingested				
	give plenty of water / milk. Do not induce vomiting. Seek medical attention.				
	Refer to Material Safety Data Sheet for complete information.				
Transportation	This product is non-hazardous in accordance with Transportation and Classification				
1 i anspui tatiun					
	of Dangerous Goods Act (1996).				

## **DISCLAIMER:**

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B.: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

BARLOWORLD PLASCON SOUTH AFRICA (PTY) LIMITED

CAPE TOWN:	DURBAN:	MOGALE CITY	PORT ELIZABETH:
P O Box 42	Private Bag X16	(KRUGERSDORP):	P O Box 1594
Eppindust 7475	Mobeni 4060	Private Bag X4010	Port Elizabeth 6000
Tel: (021) 534-6151	Tel: (031) 451-3200	Kenmare 1745	Tel: (041) 401-1400
Fax: (021) 534-3791	Fax: (031) 451-3411	Tel: (011) 951-4500	Fax: (041) 434-606
		Fax: (011) 955-4136	