

SURECOAT MATT ACRYLIC

TECHNICAL DATA SHEET NO.: L-105-E DATE: OCTOBER 2005

PRODUCT CODE	E: SMA 1 & TAS 10	100 THIS SUPERSEDE	ES ALL PREVIOUS PU	BLICATIONS
Product Description	A medium quality modified matt acrylic emulsion paint for interior and exterior use.			
Intended Uses	 A fast drying, matt finish with adequate durability ideal for walls and ceilings. Suitable for application to new or old plaster, concrete, porous brickwork and certain types building boards after priming. Can also be used as a finishing coat on appropriately primed wood, metal, fibre-cement and gypsu plaster. 			
Features	Quick drying, Good hiding, versatile			
Product Information	Appearance Colours Generic type Solids S G at 23 °C Recommended DFT Theoretical spreading rate Typical spreading rate Viscosity at 23 °C	Smooth, matt White and range of co Modified acrylic emuls Approx. 54 % by ma 1,4 kg/ℓ (typical) Min.: 20 μm 10,6 m²/ℓ at 35 μm DI Please apply appropria 110 KU (typical)	sion ss; 37 % by volume Max.: 35 μm	l colours
	Flash point	>65°C		
Application Details	Mixing Substrate	Stir thoroughly with a flat paddle until homogeneous. Thoroughly cleaned, unprimed or primed concrete, plaster, brickwork, building boards and suitably primed wood, metal and fibre-cement and gypsum plaster.		
	Method	Brush, roller or airless spray.		
	Thinning	 Not normally required for non-porous surfaces. Thinning not normally required. 		
	Cleaning Application Environment	Water Surface Temperature	Ambient Temperature	Relative Humidity
		Min.: 5 °C or 2 °C min. above dev	Min.: 5 °C	-
		Max.: 40 °C	Max.: 40 °C	Max.: 85 %
	Drying time	Touch dry Dry to handle	30 min at 23 °C 1 h at 23 °C	Max 83 70
Storage and Packaging	Store away from direct sun, Packaging: 1 \ell and 5 \ell (2		1 h at 23 °C	

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Surface Preparation

- Ensure that surfaces are dry, sound, and free from dust, dirt, grease and oil before painting.
- 1. **NEW WORK**
- 1.2 **Gypsum plaster (e.g. Rhinolite, Cretestone), brickwork, stonework: Apply** one coat of **PLASTER PRIMER** (UC 56). If a gypsum plaster has been used as the joint skimming filler on gypsum board or dry wall partitioning, then these areas must be sealed with **PLASCON PLASTER PRIMER** (UC 56).
- 1.3 Fibre-cement board: Prime with PLASCON PLASTER PRIMER (UC 56)
- 1.4 **Wood:** Sand to smooth finish. Dust off. Seal knots and resinous areas with **KNOT SEAL (PK 2)**. Prime with **WOOD PRIMER (UC 2 / UC 17)**.
- 1.5 **Mild steel:** Degrease with **AQUASOLV DEGREASER (GR 1)**. Rinse thoroughly with water. Remove any rust by coarse sanding, mechanical grinding, etc. or **RUST REMOVER (RR 1)**. Prime general surfaces the same day with **PLASCON METAL PRIMER (UC 501)**.
- 1.6 **Galvanised steel:** Clean with **GALVANISED IRON CLEANER (GIC 1)** to achieve a water break-free surface. Rinse thoroughly with water. Prime the same day with **GALVANISED IRON PRIMER (GIP 1)**.
- 2. PREVIOUSLY PAINTED SURFACES
- 2.1 Previously painted surfaces in sound condition: Remove loose and flaking paint back to a sound substrate and a firm edge by scraping and sanding. Spot prime bare areas with appropriate primer. Clean with POLYCELL SUGAR SOAP POWDER CLEANER solution to remove all contaminants and chalked material. Rinse with clean water to remove all traces of SUGAR SOAP. Alternatively, clean with high pressure water jet. Sand glossy enamel surfaces to a matt finish to aid adhesion.
- 2.2 Previously painted surfaces in poor condition: Completely remove paint by most appropriate means and treat as for new work
- 3. **FILLING**

Fill all imperfections with POLYCELL MENDALL 90 ALL PURPOSE ADHESIVE FILLER or the appropriate POLYCELL POLYFILLA CRACK FILLER. Use MENDALL 90 for wood.

Application Cautions

Precautions

- Thin as recommended.
- Apply two or three coats to new surfaces to achieve complete obliteration.
- Metal surfaces must be primed as per Surface Preparation above.
- Avoid painting during inclement weather or if temperature is below 5 °C.
 To ensure that colours on a project are consistent check that batch numbers are the same.
- Safety Keep out of reach of children.
 - Ensure good ventilation during application and drying.
 - In case of skin contact, wash with soap and water or a recognized skin cleaner. Avoid contact with eyes In case of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist. If ingested give plenty of water / milk. Do not induce vomiting. Seek medical attention.
 - Refer to Material Safety Data Sheet for complete information.

Transportation

This product is non-hazardous in accordance with Transportation and Classification of Dangerous Goods Act (1996).

DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B.: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

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