



Barloworld
Plascon South Africa

TINT BASES FOR COLOUR EXPRESSIONS

WALL & ALL

TECHNICAL DATA SHEET NO.: **L-66-G**
DATE: **OCTOBER 2005**

TINT BASE CODE: TWA-range

THIS SUPERSEDES ALL PREVIOUS PUBLICATIONS

Product Description	A range of tint bases to be used in the COLOUR EXPRESSIONS tinting system to produce a range of premium quality extremely durable acrylic paint colours for interior and exterior use.		
Characteristics	1) The tint base containers are underfilled to levels which are specific for each tint base to allow for a calculated volume of colourants to be added. The volume indicated on the container is only achieved after the addition of all prescribed colourants as per the formulation. 2) The tint bases and the colourants are unfinished or intermediate products which are not recommended for use by themselves. A finished product is only produced once the prescribed quantities of colourants have been intimately mixed with the tint base. 3) When mixed to a finished product its technical features, product information, application and surface preparation details comply with that of WALL & ALL (WAA-range), Technical Data Sheet No. L-19		
Product Information	• TINT BASES : Viscosity(Tint Bases @23°C) S G at 23 °C (Tint Bases) • COLOURANTS to be used:	Pastel Tint Base Deep Tint Base Transparent Tint Base Red Tint Base Yellow Tint Base 85 - 98 KU varying over range. 1,20 - 1,35 kg / ℓ (typical) The universal colourants specifically designed for use with the PLASCON COLOUR EXPRESSIONS tinting system.	(TWA 1000) (TWA 2000) (TWA 3010) (TWA 4010) (TWA 5010)
Tinting Procedure	• Select the required colour and reference no. from the COLOUR EXPRESSIONS fandeck, other suitable fandecks or colour cards and locate the applicable formulation from the tables. • Certain colour choices may require more than two coats to achieve full obliteration, (see computer formulations for details in remarks column prior to tinting). • Select the required tint base and volume for tinting and set the tinting machine to deliver the correct amount of colourants as per formulation. • Inject all required colourants, close container and shake on mechanical shaker for 5 minutes.		
Storage and Packaging	Store away from direct sun, heat and severe cold. Packaging: Nominal 1ℓ, 5 ℓ and 20ℓ.		

TINT BASES for WALL & ALL

Safety	• Keep out of reach of children.
Precautions	• Ensure good ventilation during application and drying. • In case of skin contact, wash with soap and water or a recognised skin cleaner. Avoid contact with eyes – In case of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist. If ingested give plenty of water / milk. Do not induce vomiting. Seek medical attention. • Refer to Material Safety Data Sheet for complete information.

Transportation	This product is non-hazardous in accordance with Transportation and Classification of Dangerous Goods Act (1996).
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DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B.: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest PDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

BARLOWORLD PLASCON SOUTH AFRICA (PTY) LIMITED

CAPE TOWN:

P O Box 42
Eppindust 7475
Tel: (021) 505-2400
Fax: (021) 534-3791

DURBAN:

Private Bag X16
Mobeni 4060
Tel: (031) 451-3200
Fax: (031) 451-3411

MOGALE CITY

(KRUGERSDORP):
Private Bag X4010
Kenmare 1745
Tel: (011) 951-4500
Fax: (011) 955-4136

PORT ELIZABETH:

P O Box 1594
Port Elizabeth 6000
Tel: (041) 401-1400
Fax: (041) 453-4596