

## TINT BASES for COLOUR EXPRESSIONS – PROFESSIONAL EGGSHELL ENAMEL

TECHNICAL DATA SHEET NO.: A-99-D OCTOBER 2004

TINT BASE CODE:	<b>TEG-</b> range	THIS SUPERSEDES ALL PREVIOUS PUBLICATIONS
<b>Product Description</b>	A range of tint bases to be used in the <b>COLOUR EXPRESSIONS</b> tinting system to produce a range of superior quality low gloss enamel paint colours for interior use.	
Characteristics	1) The tint base containers a	are underfilled to levels which are specific for each tint base to allow
	for a calculated volume of	of colourants to be added. The volume indicated on the container is
	only achieved after the ad	dition of all prescribed colourants as per the formulation.
	2) The tint bases and the	colourants are unfinished or intermediate products which are not
	recommended for use by	themselves. A finished product is only produced once the prescribed
	quantities of colourants ha	ave been intimately mixed with the tint base.
	3) When mixed to a finished	d product its technical features, product information, application and
	surface preparation detail	s comply with that of PROFESSIONAL EGGSHELL ENAMEL
	(PSB 700), Technical Dat	a Sheet No. A-57.
Product Information	• TINT BASES:	Pastel Tint Base (TEG 1000)
		Deep Tint Base (TEG 2000)
		Transparent Tint Base (TEG 3010)
	Viscosity (Tint Bases)	Approx. 78 KU at 23°C (typical)
	S G at 23 °C (Tint Bases)	1, 04 – 1, 20 kg / $\ell$ (typical), varying over range.
	• COLOURANTS to be	Lead-free universal colourants specifically designed for use with
	used:	the PLASCON COLOUR EXPRESSIONS tinting system.
Tinting Procedure	Select the required colour are	nd reference no. from the COLOUR EXPRESSIONS fandeck, other
	suitable fandecks or colour cards and locate the applicable formulation from the tables.	
	• Certain colour choices may require more than two coats to achieve full obliteration, (see	
	computer formulations for details in remarks column prior to tinting).	
	• Select the required tint base and volume for tinting and set the tinting machine to deliver the	
	correct amount of colourants as per formulation.	
	Inject all required colourants	s, close container and shake on mechanical shaker for 5 minutes.
Storage and Packaging	Store away from direct sun, heat and severe cold.	
	Packaging: Nominal $5 \ell$ and $20\ell$ .	

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Cautions	<ul> <li>Pastel bases- In very light ultra-pastel colours more than two coats can be required.</li> </ul>
	<ul> <li>Deep bases- Excessive use of colourants may lead to pigment flotation.</li> </ul>
	• Transparent bases – In certain colour ranges the early water resistance can be reduced.
	Always keep paint out of reach of children.
Safety	<ul> <li>Ensure good ventilation during application and drying.</li> </ul>
Precautions	• If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin
	cleaner. Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with
	plenty of water and seek medical attention. Harmful if swallowed. Seek medical attention and do not
	induce vomiting.
	Do not smoke while painting.
	• Flammable. Store in a cool dry place away from heat and sparks.
	Refer to Material Safety Data Sheet for complete information.
Transportation	This product is non-hazardous in accordance with Transportation and Classification of Dangerous Goods Act
r ansportation	(1996).
	(1770).

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B.: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

TO ORDER: Quote product name, product code number, packaging and colour.

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