

TINT BASES for COLOUR EXPRESSIONS – PROFESSIONAL HIGH SHEEN PURE ACRYLIC

TECHNICAL DATA SHEET NO.: L-102-C OCTOBER 2004

TINT BASE CODE:	THS-range	THIS SUPERSEDES ALL PREVIOUS PUBLICATIONS		
Product Description	A range of tint bases to be used in the COLOUR EXPRESSIONS tinting system to produce a range of superior quality washable emulsion paint colours for interior and exterior use.			
Characteristics	1) The tint base containers a	re underfilled to levels which are specific for each tint base to		
	allow for a calculated volume of colourants to be added. The volume indicated on the container is only achieved after the addition of all prescribed colourants as per the formulation.			
			2) The tint bases and the colourants are unfinished or intermediate products which are not	
			recommended for use by themselves. A finished product is only produced once the	
	prescribed quantities of colourants have been intimately mixed with the tint base.			
	Product Information	• TINT BASES:	Pastel Tint Base (THS 1000)	
			Deep Tint Base (THS 2000)	
		Transparent Tint Base (THS 3010)		
Viscosity (Tint Bases)		105 – 115 KU at 23 °C, varying over range.		
S G at 23 °C (Tint Bases)		Approx. 1,15 kg / ℓ (typical)		
• COLOURANTS to be		Lead-free universal colourants specifically designed for use		
	used	with the PLASCON COLOUR EXPRESSIONS tinting		
		system.		
Tinting Procedure	Select the required colour and reference no. from the COLOUR EXPRESSIONS fandeck,			
	other suitable fandecks or colour cards and locate the applicable formulation from the tables.			
	• Certain colour choices may require more than two coats to achieve full obliteration, (see			
	computer formulations for details in remarks column prior to tinting).			
	• Select the required tint base and volume for tinting and set the tinting machine to deliver the			
	correct amount of colourants as per formulation.			
	• Inject all required colourants, close container and shake on mechanical shaker for 5 minutes.			
Storage and Packaging	Store away from direct sun, heat and severe cold.			
	Packaging: Nominal: 5ℓ and 20ℓ .			
Transportation	This product is non-hazardous in accordance with Transportation an Classification			
	of Dangerous Goods Act of (1996).			

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Safety Precautions

- Keep out of reach of children.
- Ensure good ventilation during application and drying.
- In case of skin contact, wash with soap and water or a recognised skin cleaner. Avoid contact with eyes In case
 of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist. If ingested
 give plenty of water / milk. Do not induce vomiting. Seek medical attention.
- Refer to Material Safety Data Sheet for complete information.

DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B.: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

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